

XINJE XD Series (Ethernet)

Supported Series: XINJE XD Series

Website: <http://www.xinje.com>

HMI Setting:

Parameters	Recommended	Options	Notes
PLC type	XINJE XD Series (Ethernet)		
PLC I/F	Ethernet		Use UDP
Port no.	531		

Device Address:

Bit/Word	Device type	Format	Range	Memo
B	M	DDDDD	0 ~ 74999	
B	X	OOOOO	0 ~ 72575	
B	Y	OOOOO	0 ~ 72575	
B	S	DDDD	0 ~ 7999	
B	SM	DDDD	0 ~ 4999	
B	T	DDDD	0 ~ 4999	
B	C	DDDD	0 ~ 4999	
B	ET	DD	0 ~ 39	
B	SEM	DDD	0 ~ 127	
B	HM	DDDDD	0 ~ 11999	
B	HS	DDD	0 ~ 999	
B	HT	DDDD	0 ~ 1999	
B	HC	DDDD	0 ~ 1999	
B	HSC	DD	0 ~ 39	
W	D	DDDDD	0 ~ 69999	
W	ID	DDDDD	0 ~ 30099	
W	QD	DDDDD	0 ~ 30099	
W	SD	DDDD	0 ~ 4999	
W	TD	DDDD	0 ~ 4999	
W	CD	DDDD	0 ~ 4999	
W	ETD	DD	0 ~ 39	
W	HD	DDDDD	0 ~ 24999	
W	HSD	DDDD	0 ~ 1999	

Bit/Word	Device type	Format	Range	Memo
W	HTD	DDDD	0 ~ 1999	
W	HCD	DDDD	0 ~ 1999	
W	HSCD	DD	0 ~ 39	
W	FD	DDDD	0 ~ 8191	
W	SFD	DDDD	0 ~ 5999	
W	FS	DD	0 ~ 47	

Wiring Diagram:

Ethernet cable

