

## IEC 60870-5-104 IEC 104 Server

### HMI Setting:

Parameters	Recommended	Options	Notes
PLC type	IEC 60870-5-104 IEC 104 Server		
PLC I/F	Ethernet		
Port no.	2404		
Sector	257	0 ~ 65535	*note1
Timing (T3)	10		*note2
Timing (K)	12	1 ~ 32767	*note3

\*Note1: only one client can be connected at a time.

\*Note2: When there's no data transferred from server or client, a keep -alive package will be sent in the specified interval of time.

\*Note3: Communication will stop when the number of not received APDU reaches 12.

### Device Address:

Bit/Word	Device type	Format	Range	Memo
B	Single Point	DDDDD	0 ~ 255255255	
B	Single Command	DDDDD	0 ~ 255255255	
W	Double Point	DDDDD	0 ~ 255255255	
W	Measured Scaled	DDDDD	0 ~ 255255255	
W	Measured Float	DDDDD	0 ~ 255255255	
W	Integrated Totals	DDDDD	0 ~ 255255255	
W	Step Position	DDDDD	0 ~ 255255255	
W	Bitstring 32bit	DDDDD	0 ~ 255255255	
W	Double Command	DDDDD	0 ~ 255255255	
W	SetPoint Scaled Command	DDDDD	0 ~ 255255255	
W	SetPoint Float Command	DDDDD	0 ~ 255255255	
W	Regulating Step Command	DDDDD	0 ~ 255255255	
W	Bitstring 32bit Command	DDDDD	0 ~ 255255255	

\*Note: For example: Single Point: 16256, in IOA Struct: 000/63/128,  $16256/256=63...128$ , so 63128 should be filled in the EasyBuilder Pro address.

Read

Device : IEC 104 Server

Address : Single Point 63128

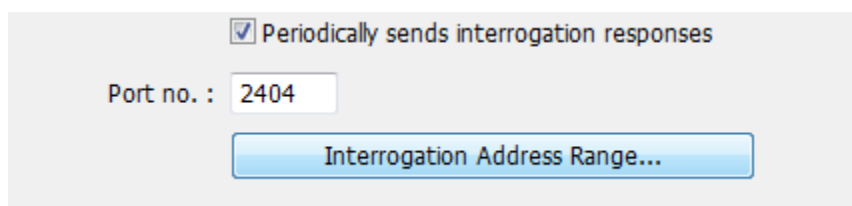
☐ Invert signal

## Application:

Upper computer IEC 104 Client-----HMI (IEC 104 Server) -----Modbus RTU

## Periodically sends interrogation responses:

Select [Periodically sends interrogation responses] checkbox and then click [Interrogation Address Range] to set address ranges of interrogations.



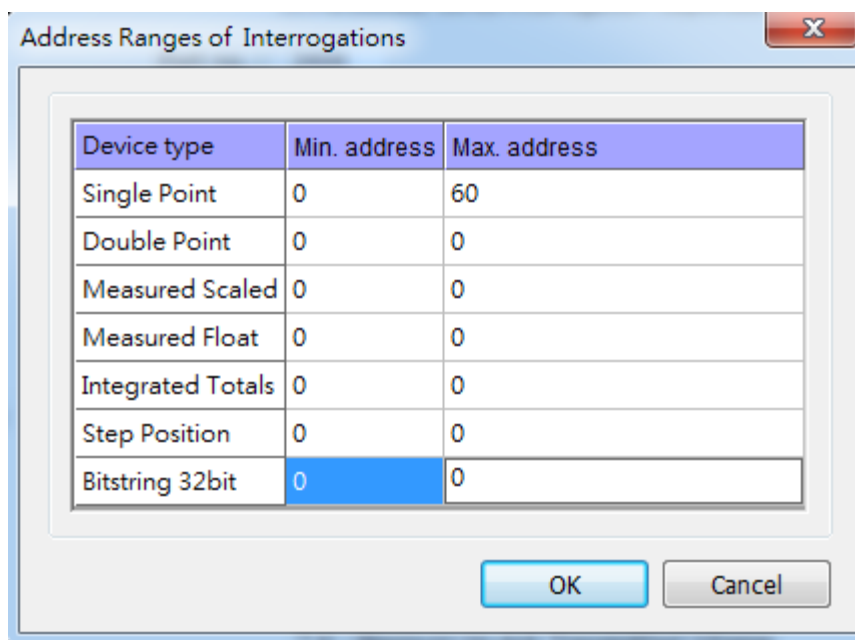
☒ Periodically sends interrogation responses

Port no. : 2404

Interrogation Address Range...

As shown below, Single Point device type in addresses range from 0 to 60 will be sent to the Client.

\* This item needs to be set to communicate with **[IEC 60870-5-104 client]** for data exchange.

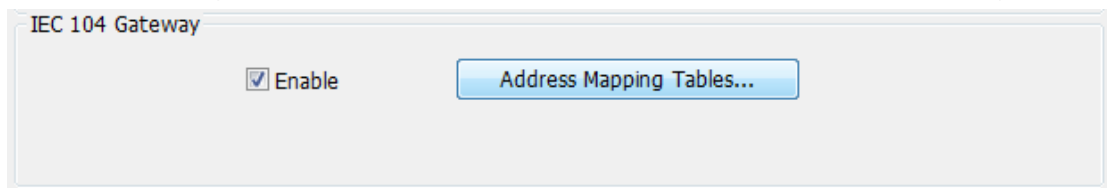


Device type	Min. address	Max. address
Single Point	0	60
Double Point	0	0
Measured Scaled	0	0
Measured Float	0	0
Integrated Totals	0	0
Step Position	0	0
Bitstring 32bit	0	0

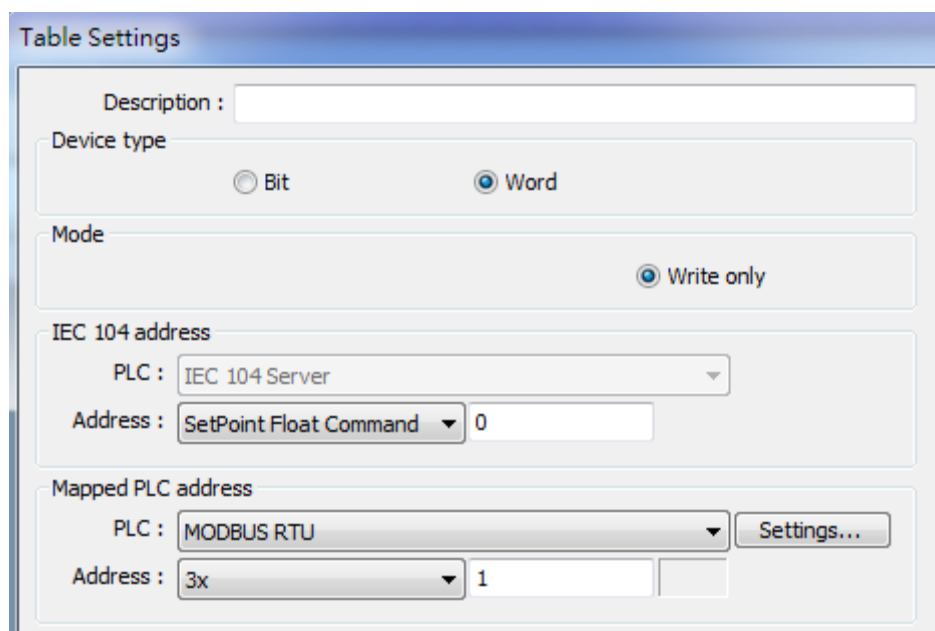
OK Cancel

## IEC104 Gateway

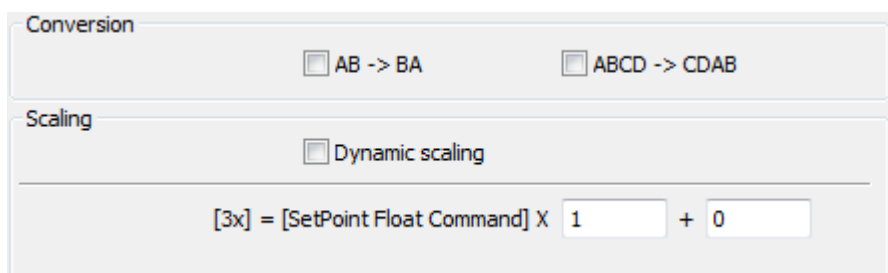
Set address mapping tables: Select [Enable] checkbox in IEC104 Gateway group box.



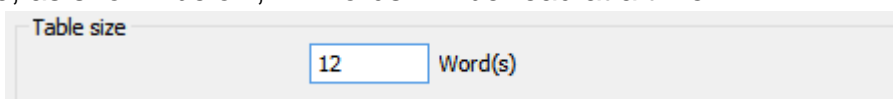
Click [Address Mapping Tables] to open Table Settings window, and map IEC 104 addresses with the ones of other devices. The applicable devices are local or Modbus PLCs.



Set scaling:



Set table size, as shown below, 12 words will be read at a time.



## Wiring Diagram:

### Ethernet cable:

