

## Artrich Inverter AR200/216/600 Series

Supported Series: Artrich Inverter AR200/216/600 Series

Website: [www.artrich.cn](http://www.artrich.cn)

### HMI Setting:

Parameters	Recommended	Options	Notes
<b>PLC type</b>	Artrich Inverter AR200/216/600 Series		
<b>PLC I/F</b>	RS485 2W		
<b>Baud rate</b>	9600		
<b>Data bits</b>	8		
<b>Parity</b>	None		
<b>Stop bits</b>	1		
<b>PLC sta. no.</b>	1		

### Device Address:

Bit/Word	Device type	Format	Range	Memo
B	F3002_bit	Hh	0 ~ 0f	
B	F3003_bit	Hh	0 ~ 0f	
W	F0-0 ~ F0-1	D	0	W/R
W	F0-2	D	0 ~ 1	W/R *Note1
W	F0-3 ~ F0-178	D	0	W/R
W	F2-0 ~ F2-16	D	0	Read only
W	F3000 ~ F3001	D	0	Write only
W	F3002 ~ F3003	D	0	Read only
W	FC01 ~ FC12	D	0	Read only

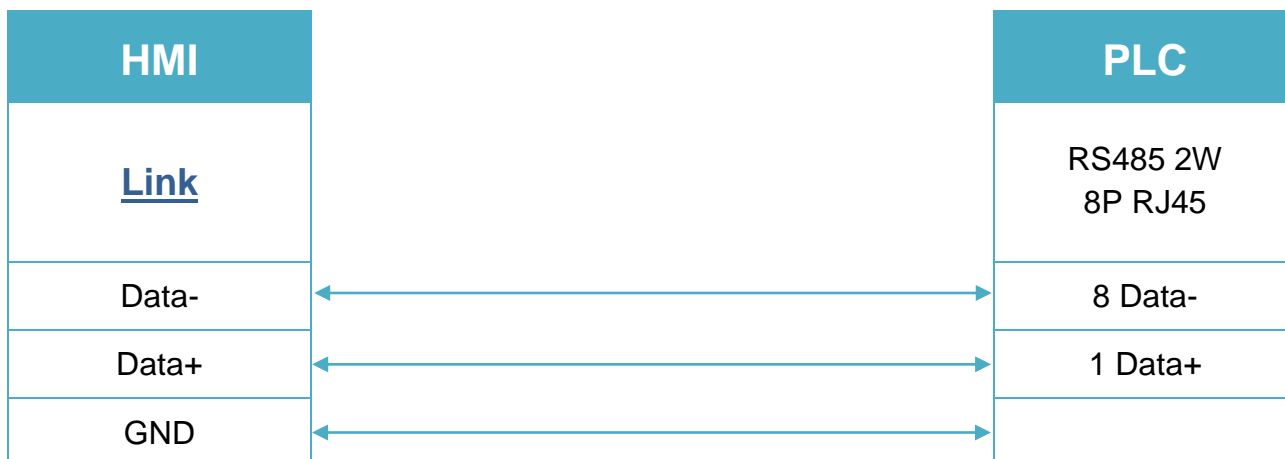
Note 1: Value 0 means write to NAND Flash (Data will be saved after power off.) Value 1 means write to RAM (Data will not be saved after power off.)

## Wiring Diagram:

### Diagram 1

#### RS-485 2W (8P RJ45)

The serial port pin assignments may vary between HMI models, please click the following link for more information.



### Diagram 2

#### RS-485 2W

The serial port pin assignments may vary between HMI models, please click the following link for more information.

