



### Feature

- 7" 800 x 480 TFT LCD
- Quad-core CPU with High Performance Dedicated 3D Processor
- Fan-less Cooling System
- Built-in 4GB Flash Memory and RTC
- COM2 / COM3 RS-485 2W supports MPI 187.5K, please use one at a time.
- Built-in Power Isolator
- NEMA4 / IP66 Compliant Front Panel

|               |                                 |   |
|---------------|---------------------------------|---|
| Display       | Display                         | 7" TFT  |
|               | Resolution                      | 800 x 480   |
|               | Brightness (cd/m <sup>2</sup> ) | 400   |
|               | Contrast Ratio                  | 800:1   |
|               | Backlight Type                  | LED   |
|               | Backlight Life Time             | >30,000 hrs.  |
|               | Colors                          | 16.7M   |
|               | LCD Viewing Angle (T/B/R/L)     | 80/60/80/80   |
|               | Pixel Pitch (mm)                | 0.1926(H) x 0.179(V)  |
| Touch Panel   | Type                            | 4-wire Resistive Type   |
|               | Accuracy                        | Active Area Length(X)±2%, Width(Y)±2%   |
| Memory        | Flash                           | 4 GB  |
|               | RAM                             | 1 GB  |
| Processor     |                                 | Quad-core RISC  |
| I/O Port      | SD Card Slot                    | N/A   |
|               | USB Host                        | USB 2.0 x 1   |
|               | USB Client                      | N/A   |
|               | Ethernet                        | LAN 1: 10/100 Base-T x 1<br>LAN 2: 10/100 Base-T x 1  |
|               | COM Port                        | Con.A: COM2 RS-485 2W/4W, COM3 RS-485 2W<br>Con.B: COM1 RS-232 4W, COM3 RS-232 2W <sup>*1</sup> |
|               | RS-485 Dual Isolation           | N/A   |
|               | CAN Bus                         | N/A   |
|               | HDMI                            | N/A   |
|               | Audio Output                    | N/A   |
| RTC           |                                 | Built-in  |
| Power         | Input Power                     | 24±20%VDC   |
|               | Power Isolation                 | Built-in  |
|               | Power Consumption               | 820mA@24VDC   |
|               | Voltage Resistance              | 500VAC (1 min.)   |
|               | Isolation Resistance            | Exceed 50MΩ at 500VDC   |
| Specification | PCB Coating                     | Yes   |
|               | Enclosure                       | Plastic   |
|               | Dimensions WxHxD                | 200.3 x 146.3 x 35.0 mm   |
|               | Panel Cutout                    | 192 x 138 mm  |
|               | Weight                          | Approx. 0.6 kg  |
|               | Mount                           | Panel mount   |
| Environment   | Protection Structure            | UL Type 4X (indoor use only) / NEMA4 / IP66 Compliant Front Panel                               |
|               | Storage Temperature             | -20° ~ 60°C (-4° ~ 140°F)   |
|               | Operating Temperature           | 0° ~ 55°C (32° ~ 131°F)   |
|               | Relative Humidity               | 10% ~ 90% (non-condensing)  |
|               | Altitude (Air Pressure)         | Below 3,000 meters (70.1kPa)  |
|               | Vibration Endurance             | 10 to 25Hz (X, Y, Z direction 2G 30 minutes)  |
| Certificate   | CE                              | CE marked   |
|               | UL                              | cULus Listed  |
| Software      | EasyBuilder Pro                 | V6.05.02 or later versions <sup>*2*3</sup>  |
|               | Weincloud                       | EasyAccess 2.0 (Optional), Dashboard (Optional)   |
|               | CODESYS®                        | Optional <sup>*4</sup>  |

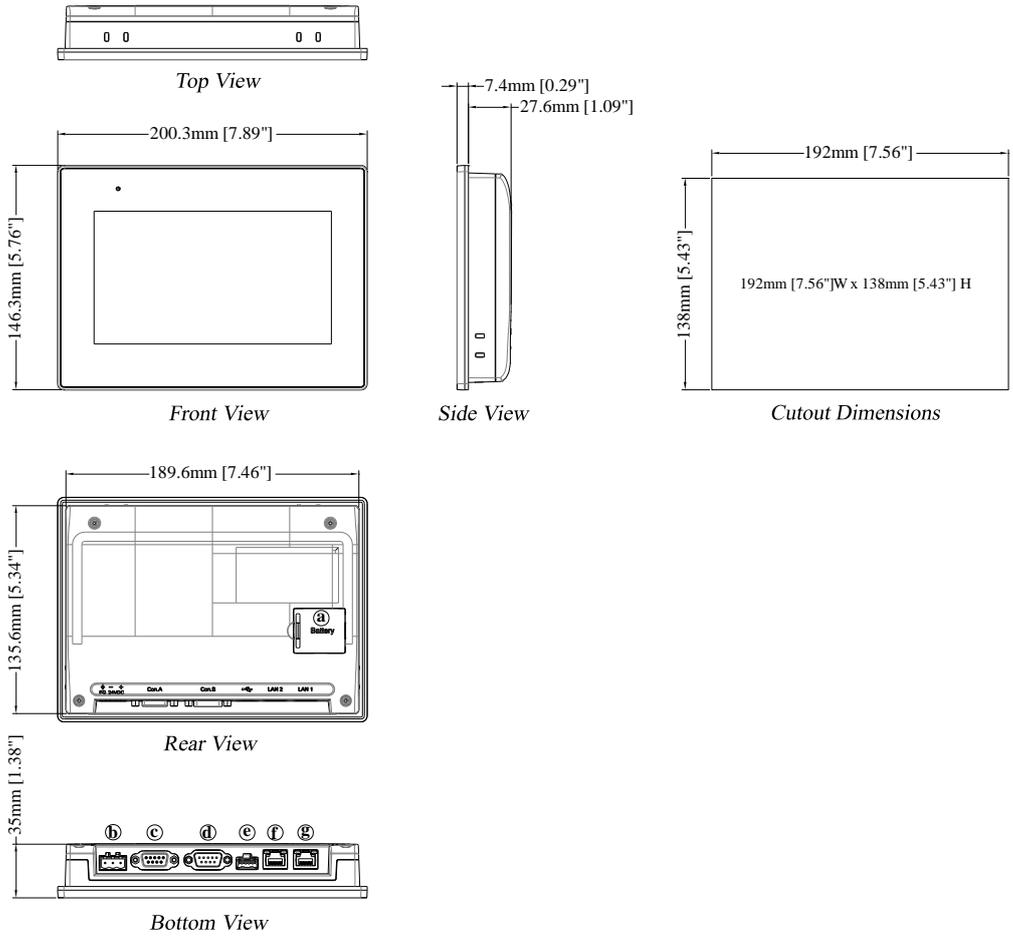
<sup>\*1</sup> Only Tx & Rx (no RTS/CTS) may be used for COM1 RS-232 when COM3 RS-232 is also used.

<sup>\*2</sup> The minimum software requirement for MPI: EasyBuilder Pro V6.07.02.

<sup>\*3</sup> The minimum software requirement for units labeled as cMT2078X (V2): EasyBuilder Pro V6.09.02.

<sup>\*4</sup> CODESYS® is a trademark of CODESYS GmbH.

## Dimensions



|          |   |          |               |
|----------|---|----------|---------------|
| <b>a</b> | Battery   | <b>e</b> | USB Host Port |
| <b>b</b> | Power Connector                                 | <b>f</b> | LAN 2         |
| <b>c</b> | Con.A:<br>COM2 RS-485 2W/4W,<br>COM3 RS-485 2W, | <b>g</b> | LAN 1         |
| <b>d</b> | Con.B:<br>COM1 RS-232 4W,<br>COM3 RS-232 2W     |          |               |

## Ordering Information

- cMT2078X:**  
7" TFT LCD HMI, 4GB flash memory, 1GB RAM on board
  - RZUSK7010 (included in package)**  
USB Clamp & Tying Strap
- Optional:
- RZACEA020:** EasyAccess 2.0 Activation Card
  - RZ0CDS000:** CODESYS License

### Pin Assignment:

Con.B: COM1 / COM3 [RS232] 9 Pin, Male, D-sub

| PIN# | COM1 [RS232]4W | COM3 [RS232]2W |
|------|----------------|----------------|
| 1    |                |                |
| 2    | RxD            |                |
| 3    | TxD            |                |
| 4    |                |                |
| 5    | GND            |                |
| 6    |                |                |
| 7    | RTS            | TxD            |
| 8    | CTS            | RxD            |
| 9    | GND            |                |

Con.A: COM2 / COM3 [RS485], 9 Pin, Female, D-sub

| PIN# | COM2 [RS485]2W | COM2 [RS485]4W | COM3 [RS485]2W |
|------|----------------|----------------|----------------|
| 1    | Data-          | Rx-            |                |
| 2    | Data+          | Rx+            |                |
| 3    |                | Tx-            |                |
| 4    |                | Tx+            |                |
| 5    | GND            |                |                |
| 6    |                |                | Data-          |
| 7    |                |                |                |
| 8    |                |                |                |
| 9    |                |                | Data+          |