

Inovance AM600 (Ethernet)

Website: <http://www.inovance.cn/>

HMI Setting:

Parameters	Recommended	Options	Notes
PLC type	Inovance AM600 (Ethernet)		
PLC I/F	Ethernet		
Port no.	502		

Device Address:

Bit/Word	Device type	Format	Range	Memo
B	Q	DDDDo	0 ~ 81917	
B	I	DDDDo	0 ~ 81917	
B	SM	DDDD	0 ~ 7999	
B	MX	DDDDDDDo	0 ~ 1310727	
W	MW	DDDDD	0 ~ 65535	
W	SD	DDD	0 ~ 7999	

Wiring Diagram:

Ethernet cable:

