

## Cimon PLC Series (Ethernet)

Supported Series: Cimon PLC Series (Ethernet)

Website: <http://www.kdtsys.com>

### HMI Setting:

Parameters	Recommended	Options	Notes
PLC type	Cimon PLC Series (Ethernet)		
PLC I/F	Ethernet		
Port no.	10260	10260(TCP) / 10262(UDP)	

### Device Address:

Bit/Word	Device type	Format	Range	Memo
B	X_Bit	DDDh	0 ~ 511F	
B	Y_Bit	DDDh	0 ~ 511F	
B	M_Bit	DDDh	0 ~ 999F	
B	K_Bit	DDDh	0 ~ 999F	
B	L_Bit	DDDh	0 ~ 999F	
B	T	DDDh	0 ~ 4095	
B	C	DDDh	0 ~ 4095	
B	F_Bit	DDDh	0 ~ 127F	
W	X	DDD	0 ~ 511	
W	Y	DDD	0 ~ 511	
W	M	DDD	0 ~ 999	
W	K	DDD	0 ~ 999	
W	L	DDD	0 ~ 999	
W	TC	DDDD	0 ~ 4095	
W	CC	DDDD	0 ~ 4095	
W	D	DDDD	0 ~ 31999	
W	F	DDD	0 ~ 127	
W	Z	DDDD	0 ~ 2047	
W	S	DD	0 ~ 99	
W	TS	DDDD	0 ~ 4095	
W	CS	DDDD	0 ~ 4095	

## Wiring Diagram:

### Ethernet cable:

