

User Manual

iR-ETN Analog Module Startup Guide

This document explains how to start using Analog modules connected to iR-ETN coupler.

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1. Overview

This manual aims to provide parameter configuration steps on iR Series Analog modules connected to an iR-ETN coupler, and explains how to read correct channel values using CODESYS.

2. Module Connection

For the following examples, the used start address of Modbus is 20000. Analog modules after the first module will start from address 20000 + module number * 500.

iR-ETN Coupler



iR-ETN + AI04-VI

iR-ETN + AQ04-VI

iR-ETN + AM06-VI

iR-ETN + AI04-TR



Voltage/Current Module Registers

Address	Description		Default	Read/Write
0		Channel 0 Output Mode	1	Read/Write
1	-	Channel 1 Output Mode	1	Read/Write
2		Channel 2 Output Mode	1	Read/Write
3		Channel 3 Output Mode	1	Read/Write
4		Channel O Scale Range Upper Limit	32000	Read/Write
5		Channel 1 Scale Range Upper Limit	32000	Read/Write
6		Channel 2 Scale Range Upper Limit	32000	Read/Write
7	Analog	Channel 3 Scale Range Upper Limit	32000	Read/Write
8	Output	Channel 0 Scale Range Lower Limit	-32000	Read/Write
9		Channel 1 Scale Range Lower Limit	-32000	Read/Write
10		Channel 2 Scale Range Lower Limit	-32000	Read/Write
11		Channel 3 Scale Range Lower Limit	-32000	Read/Write
12		Channel 0 Update Time	0	Read/Write
13		Channel 1 Update Time	0	Read/Write
14		Channel 2 Update Time	0	Read/Write
15		Channel 3 Update Time	0	Read/Write
16	Error Code		0	Read
17	Command		0	Read/Write
18	Channel Det	ection	FFh	Read/Write
19	_	Conversion Time	0	Read/Write
20		Channel 0 Input Mode	1	Read/Write
21		Channel 1 Input Mode	1	Read/Write
22		Channel 2 Input t Mode	1	Read/Write
23		Channel 3 Input Mode	1	Read/Write
24		Channel 0 Scale Range Upper Limit	32000	Read/Write
25		Channel 1 Scale Range Upper Limit	32000	Read/Write
26	Analog Input	Channel 2 Scale Range Upper Limit	32000	Read/Write
27	P	Channel 3 Scale Range Upper Limit	32000	Read/Write
28	-	Channel 0 Scale Range Lower Limit	-32000	Read/Write
29		Channel 1 Scale Range Lower Limit	-32000	Read/Write
30		Channel 2 Scale Range Lower Limit	-32000	Read/Write
31		Channel 3 Scale Range Lower Limit	-32000	Read/Write
32		Channel 0 Filter Frame Size	5	Read/Write
33		Channel 1Filter Frame Size	5	Read/Write



34	Channel 2 Filter Frame Size	5	Read/Write
35	Channel 3 Filter Frame Size	5	Read/Write
36	Channel 0 Maximum Value	0	Read
37	Channel 1 Maximum Value	0	Read
38	Channel 2 Maximum Value	0	Read
39	Channel 3 Maximum Value	0	Read
40	Channel 0 Minimum Value	0	Read
41	Channel 1 Minimum Value	0	Read
42	Channel 2 Minimum Value	0	Read
43	Channel 3 Minimum Value	0	Read

Temperature Module Registers

No.	Description	Default	Read/Write
0	Channel 0 Mode	1	Read/Write
1	Channel 1 Mode	1	Read/Write
2	Channel 2 Mode	1	Read/Write
3	Channel 3 Mode	1	Read/Write
4	Channel 0 Scale Range Upper Limit	32000	Read/Write
5	Channel 1 Scale Range Upper Limit	32000	Read/Write
6	Channel 2 Scale Range Upper Limit	32000	Read/Write
7	Channel 3 Scale Range Upper Limit	32000	Read/Write
8	Channel 0 Scale Range Lower Limit	-32000	Read/Write
9	Channel 1 Scale Range Lower Limit	-32000	Read/Write
10	Channel 2 Scale Range Lower Limit	-32000	Read/Write
11	Channel 3 Scale Range Lower Limit	-32000	Read/Write
12	Channel 0 Filter Frame Size	5	Read/Write
13	Channel 1 Filter Frame Size	5	Read/Write
14	Channel 2 Filter Frame Size	5	Read/Write
15	Channel 3 Filter Frame Size	5	Read/Write
16	Error Code	0	Read Only
17	Command	0	Read/Write
18	Channel Detection	FFh	Read/Write
19	Celsius / Fahrenheit Setting	0	Read/Write
20	Channel 0 Temperature Offset	0	Read/Write
21	Channel 1 Temperature Offset	0	Read/Write
22	Channel 2 Temperature Offset	0	Read/Write



23	Channel 3 Temperature Offset	0	Read/Write
24	Channel 0 Maximum Value	0	Read Only
25	Channel 1 Maximum Value	0	Read Only
26	Channel 2 Maximum Value	0	Read Only
27	Channel 3 Maximum Value	0	Read Only
28	Channel 0 Minimum Value	0	Read Only
29	Channel 1 Minimum Value	0	Read Only
30	Channel 2 Minimum Value	0	Read Only
31	Channel 3 Minimum Value	0	Read Only





3. Wiring

Analog Output



Analog Input





Temperature Input



*Only one wire is connected to the positive end when using a 4-wired RTD.



4. Analog Channel Configuration

Please download to HMI the EasyBuilder Pro project and CODESYS project that suit the modules used before configuring channels.

iR-AI04-VI

Configuring Ethernet channels in CODESYS

General		Name	Access Type	Trigger	READ Offset	Length	Error Handling	WRITE Offset	Length
	0	Analog channel	Read Holding Registers (Function Code 03)	Cyclic, t#10ms	16#0000	4	Set to ZERO		
Modbus Slave Channel	1	Read Module	Read Holding Registers (Function Code 03)	Cyclic, t#10ms	16#4E33	25	Set to ZERO		
Modbus Slave Init	2	Write Module	Write Multiple Registers (Function Code 16)	Rising edge				16#4E33	17
Hoddus Slave Inc	3	Error code	Read Holding Registers (Function Code 03)	Cyclic, t#10ms	16#4E30	3	Set to ZERO		
ModbusTCPSlave Parameters	4	Command	Write Multiple Registers (Function Code 16)	Rising edge				16#4E31	1

Analog Channel: Read analog input value Read Module: Read all analog input parameters Write Module: Write analog input channel parameters Error code: Read error code Command: Give command to analog input module

Read Page:

Read page shows all channel parameters of iR-AI04-VI. To change the parameters, please go to Write page.





Write Page:									
	Ch.0	Ch.1	Ch.2	Ch.3	Al04-VI-Write				
Value	-2	2	1	0					
Mode	0	0	0	0					
Max scale	0	0	0	0					
Min scale	0	0	0	0					
Sampling	0	0	0	0					
Conversion 1 Command 1									
Co Trigger	mmand		Write		Read				

Write page shows all writable parameters. After changing the parameters, press Write button to write input channel parameters to iR-AI04-VI. Press Command button to restore factory default.



iR-AQ04-VI

Configuring Ethernet channels in CODESYS

General		Name	Access Type	Trigger	READ Offset	Length	Error Handling	WRITE Offset	Length
	0	Read Channel	Read Holding Registers (Function Code 03)	Cyclic, t#100ms	16#0100	4	Set to ZERO		
Modbus Slave Channel	1	Write Channel	Write Multiple Registers (Function Code 16)	Rising edge				16#0100	4
Modbus Slave Init	2	Read Module	Read Holding Registers (Function Code 03)	Cyclic, t#10ms	16#4E20	19	Set to ZERO		
Houbus Slave Int	3	Write Module	Write Multiple Registers (Function Code 16)	Rising edge				16#4E20	16
ModbusTCPSlave Parameters	4	Write Command	Write Multiple Registers (Function Code 16)	Rising edge				16#4E31	1

Read Channel: Read analog output channel values

Write Channel: Write analog output channel values

Read Module: Read analog output module parameters

Write Module: Write analog output module parameters

Write Command: Give command to analog output module

Read Page:

Read page shows all channel parameters of iR-AQ04-VI. To change the parameters, please go to Write page.





Write Page:									
	Ch.0	Ch.1	Ch.2	Ch.3	AQ04-VI-Write				
Value	1	2	3	4					
Mode	0	0	0	0					
Max scale	0	0	0	0					
Min scale	0	0	0	0					
Up_time	0	0	0	0					
Command 1									
Cc Trigger	mmand		Write	Val	ue Read				

Write page shows all writable parameters. After changing the parameters, press Write button to write output channel parameters to iR-AQ04-VI. Press Value button to write output channel value to iR-AQ04-VI. Press Command button to restore factory default.



iR-AM06-VI

Configuring Ethernet channels in CODESYS

General		Name	Access Type	Trigger	READ Offset	Length	Error Handling	WRITE Offset	Length
	0	Read AI	Read Holding Registers (Function Code 03)	Cyclic, t#10ms	16#0000	4	Set to ZERO		
Modbus Slave Channel	1	Read AO	Read Holding Registers (Function Code 03)	Cyclic, t#10ms	16#0100	2	Set to ZERO		
Modbus Slave Init	2	Write AO	Write Multiple Registers (Function Code 16)	Rising edge				16#0100	2
Houbus slave line	3	Read Module	Read Holding Registers (Function Code 03)	Cyclic, t#10ms	16#4E20	44	Set to ZERO		
ModbusTCPSlave Parameters	4	Write AO parameter	Write Multiple Registers (Function Code 16)	Rising edge				16#4E20	16
	5	Write AI parameter	Write Multiple Registers (Function Code 16)	Rising edge				16#4E33	17
ModbusTCPSlave I/O Mapping	6	Write Command	Write Multiple Registers (Function Code 16)	Rising edge				16#4E31	1

Read AI: Read analog input value Read AO: Read analog output value Write AO: Write analog output value Read Module: Read all analog module parameters Write AO parameter: Write output channel parameters Write AI parameter: Write input channel parameters Write Command: Give command to analog output module

Read Page:

Read page shows all channel parameters of iR-AM06-VI. To change the parameters, please go to Write page.





	Ch.0	Ch.1	Ch.2	Ch.3	Ch.0	Ch.1		
Value	-3	1	-10	0	0	0		
Mode	0	0	0	0	0	0		
Max scale	0	Ο	0	0	0	0		
Min scale	0	0	0	0	0	0		
Sampling	0	0	0	0				
Conversion Command Up_time	Conversion Command 1 Up_time AM06-VI-Write							
Co Trigger	mmand	AI AC	D Value			Read		

Write Page:

Write page shows all writable parameters.

Press AI button to write input channel parameter to iR-AM06-VI.

Press AO button to write output channel parameter to iR-AM06-VI.

Press Value button to write output channel value to iR-AM06-VI.

Press Command button to restore factory default.



iR-AI04-TR

Configuring Ethernet channels in CODESYS

General		Name	Access Type	Trigger	READ Offset	Length	Error Handling	WRITE Offset	Length
	0	Read Channel	Read Holding Registers (Function Code 03)	Cyclic, t#10ms	16#0000	4	Set to ZERO		
Modbus Slave Channel	1	Read Module	Read Holding Registers (Function Code 03)	Cyclic, t#10ms	16#4E20	32	Set to ZERO		
Modhus Slave Init	2	Write Mode	Write Multiple Registers (Function Code 16)	Rising edge				16#4E20	4
nousus state inc	3	Write Sampling	Write Multiple Registers (Function Code 16)	Rising edge				16#4E2C	4
ModbusTCPSlave Parameters	4	Write offset	Write Multiple Registers (Function Code 16)	Rising edge				16#4E33	5
	5	Write Command	Write Multiple Registers (Function Code 16)	Rising edge				16#4E31	1

Read Channel: Read temperature value Read Module: Read all temperature module parameters Write Mode: Write mode of each channel Write Sampling: Write sampling time of each channel Write Offset: Write temperature unit and offset Write Command: Restore factory default

Read Page:

Read page shows all channel parameters of iR-AI04-TR. To change the parameters, please go to Write page.



Write Page:



<mark>Value</mark> Mode	Ch.0 0	Ch.1 0	Ch.2 0	Ch.3 0	AI04-TR-Write
Sampling	0	0	0	0	
Unit Comman	0 d 1				
Offset	0	0	0	0	
C Trigger	ommand	Mode S	ampling	offset	Read

Write page shows all writable parameters.

Press Mode button to write channel mode to iR-AI04-TR.

Press Sampling button to write the number of input samplings to iR-AI04-TR.

Press Offset to write temperature unit and temperature offset to iR-AI04-TR.

Press Command button to restore factory default.