

# XINJE XC Series

XINJE XC Series (THINGET XC series)

<http://www.xinje.com/0/index.html>

## HMI Setting:

Parameters	Recommend	Option	Notes
PLC type	XINJE XC Series		
Com port	RS232	RS232	Must match the PLC's port setting.
Baud rate	19200		Must match the PLC's port setting.
Parity bit	Even		Must match the PLC's port setting.
Data Bits	8		
Stop Bits	1		
HMI Station No.	0		
PLC Station No.	1	0-255	Must match the PLC's port setting.

## PLC Setting:

Communication mode	
Select	

## Device address:

Bit/Word	Device Type	Range	Memo
B	M	0~8511	
B	X	0~1037	
B	Y	0~1037	
B	S	0~1023	
B	T	0~618	
B	C	0~634	
W	D	0~8511	
W	TD	0~618	
W	CD	0~634	
W	FD_1	0~5000	
W	FD_2	8000~8511	

# Wiring diagram:

## 1. RS232

MT8000 RS232

XC series

