

# Schleicher XCS20C

Schleicher XCS series, 20C model

<http://www.schleicher-electronic.com>

## HMI Setting:

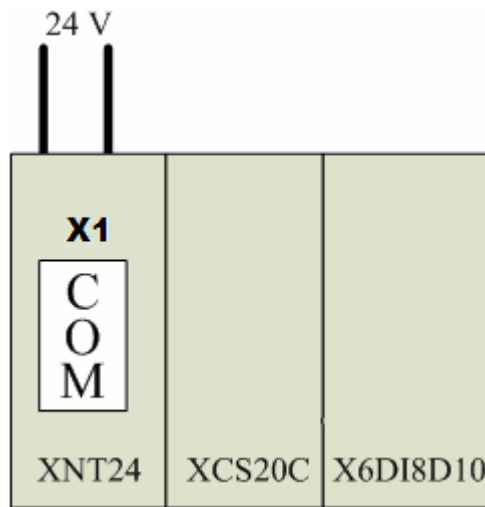
Parameters	Recommend	Option	Notes
PLC type	<b>Schleicher XCS20</b>		
Com port	<b>RS232</b>		
Baud rate	38400		
Parity bit	N		
Data Bits	8		
Stop Bits	1		
HMI Station No.	0		
PLC Station No.			

## Device address:

Bit/Word	Device Type	Format	Range	Memo
B	IX	dddd(o)	ddd:0~65535 (o): 0~7	Input %IX
B	QX	dddd(o)	ddd:0~65535 (o): 0~7	Output %QX
B	MX	dddd(o)	ddd:0~65535 (o): 0~7	%MX
W	IW	dddd	ddd:0~65535	%IW
W	QW	dddd	ddd:0~65535	%QW
W	MW	dddd	ddd:0~65535	%MW
DW	ID	dddd	ddd:0~65535	%ID
DW	QD	dddd	ddd:0~65535	%QD
DW	MD	dddd	ddd:0~65535	%WD

- word address must be even.

# Wiring diagram:



MT8000 RS232  
9P D-SUB Female

Schleicher XCS20  
RS-232 X1  
9P D-SUB Male

COM1	COM2	COM3		
3 TX	4 TX	7 TX	2	RD
2 RX	6 RX	8 RX	3	TD
5 GND	5 GND	5 GND	5	GND