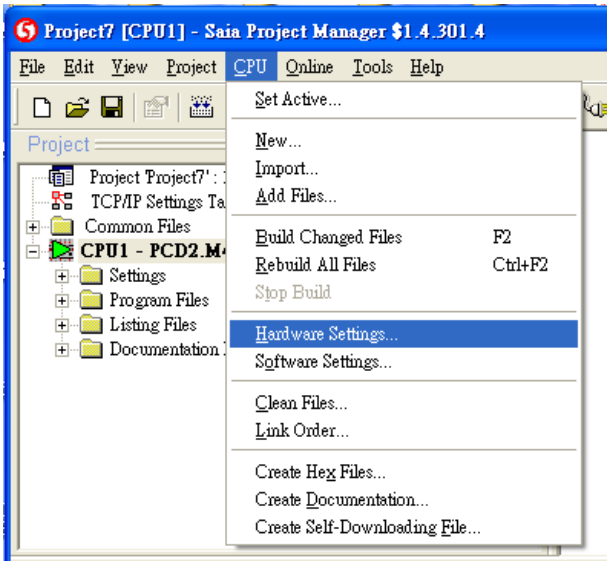
SAIA S-BUS (Ethernet)

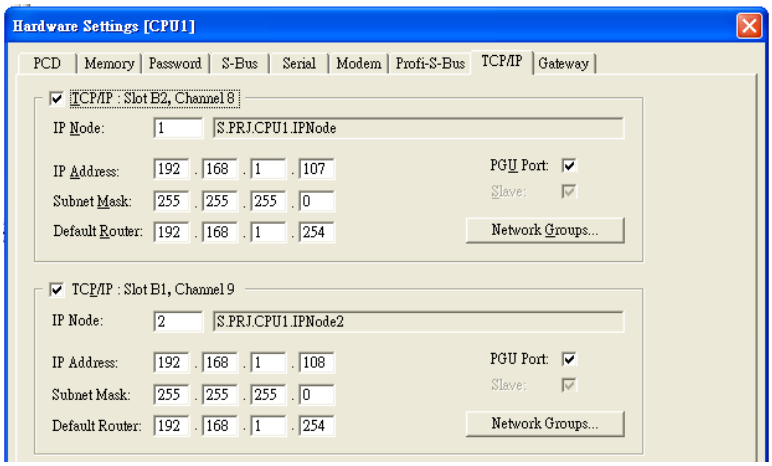
Supported Series : SAIA PCD series Ethernet
Website : http://www.saia-burgess.com/

HMI Setting:

Parameters	Recommended	Options	Notes
PLC type	SAIA S-BUS (Ethernet)		
PLC I/F	Ethernet		Use UDP
Port no.	5050		
PLC sta. no.	0		

PLC Setting:





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Device Address:

Bit/Word	Device type	Format	Range	Memo
B	Flag	DDDD	0 ~ 8191	
B	Output	DDDD	0 ~ 1023	
B	Input	DDDD	0 ~ 1023	
B	Reg_Bit	DDDDdd	0 ~ 1638331	dd: Bit no. (00 ~ 31)
B	DBn_Bit	DDDDDDDdd	0 ~ 399938331	
DW	Register	DDDDD	0 ~ 16383	
DW	Counter	DDDD	0 ~ 1599	
DW	Timer	DDDD	0 ~ 1599	
DW	Reg_Float	DDDDD	0 ~ 16383	support single float point
DW	DBn	DDDDDDDDD	0 ~ 536016383	
DW	DB_String	DDDDDDDDD	0 ~ 536016383	
DW	R_String	DDDDD	0 ~ 16383	
DW	DB_Float	DDDDDDDDD	0 ~ 536016383	
DW	Text	DDDDDDD	0 ~ 1638300	

Wiring Diagram:

Diagram 1

Ethernet cable:

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