

# Moeller XC-CPU101

MOELLER XC100/200 series

<http://www.moeller.net>

## HMI Setting:

Parameters	Recommend	Option	Notes
PLC type	Moeller XC-CPU101		
Com port	RS232		
Baud rate	38400	4800~57600	
Parity bit	None		
Data Bits	8		
Stop Bits	2		
HMI Station No.	0		
PLC Station No.	0		

## PLC Setting:

Communication mode	
--------------------	--

## Device address:

Bit/Word	Device Type	Format	Range	
B	QX	ddo	dd:0~15, o:0~7	
B	IX	ddo	dd:0~15, o:0~7	
W	MW	dddd	1~4095	
W	QW	dd	0~15	
W	IW	dd	0~15	

## Wiring diagram:

RS-232:

