

mitsubishi A3N/A1SH

MITSUBISHI A3A/A3N/A1SH/A2SH

<http://www.mitsubishi-automation.com/>

HMI Setting:

Parameters	Recommend	Option	Notes
PLC type	MITSUBISHI A3A/A3N/A1SH/A2SH		
Com port	RS232		
Baud rate	9600		
Parity bit	Odd		
Data Bits	8		
Stop Bits	1		
HMI Station No.	0		
PLC Station No.	0		

PLC Setting:

Communication mode	9600, Odd, 8, 1
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Device address:

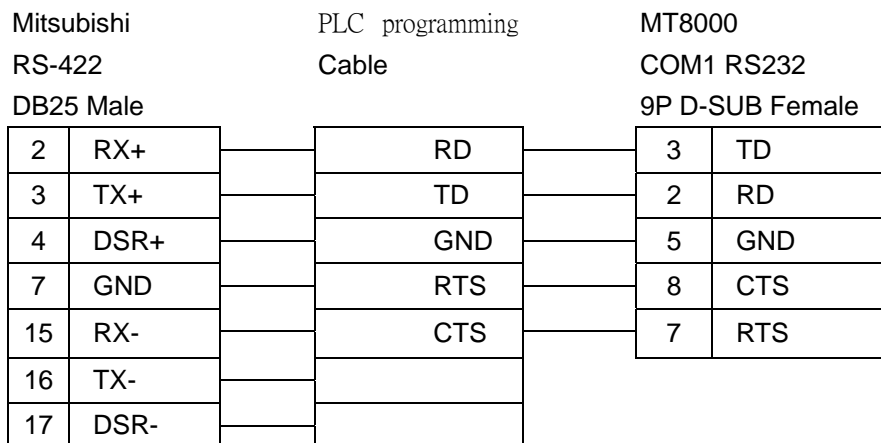
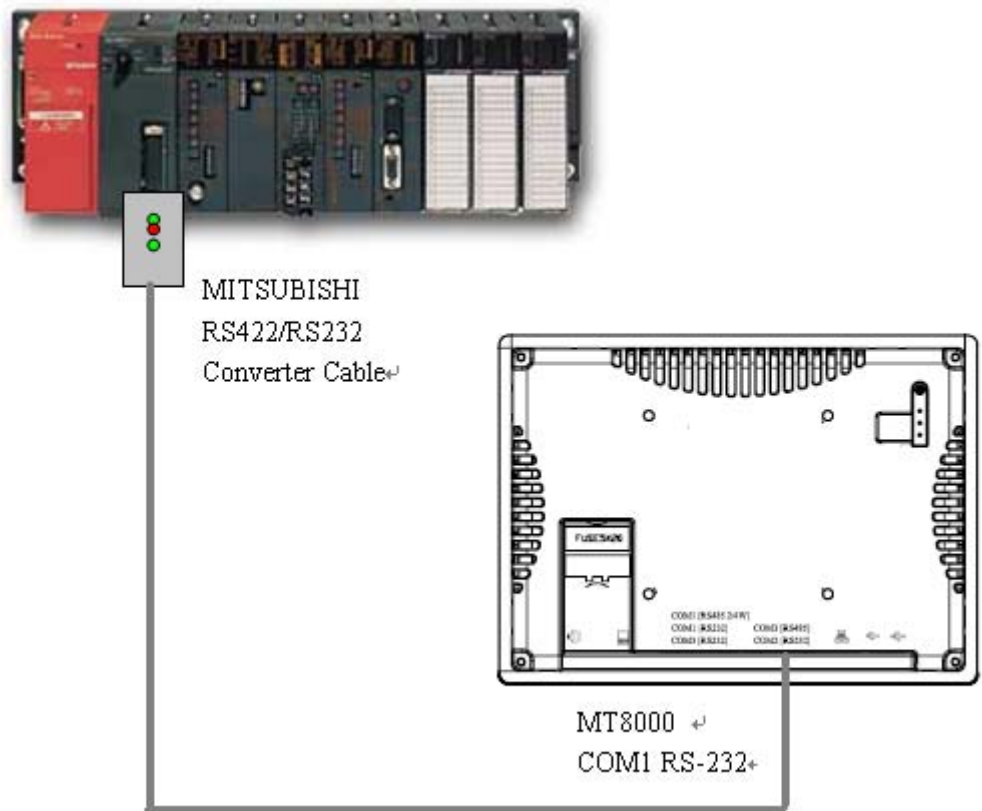
Bit/Word	Device Type	Format	Range	Memo
B	X	hhhh	0-ffff	Input Relay
B	Y	hhhh	0-ffff	Output Relay
B	M	dddd	0-65535	Auxiliary Relay
B	B	hhhh	0-ffff	
B	F	dddd	0-65535	
W	TV	dddd	0-65535	Timer Memory
W	CV	dddd	0-65535	Counter Memory
W	D	dddd	0-65535	Data Register
W	W	hhhh	0-ffff	
W	R	dddd	0-65535	

d: Decimal h: Hexadecimal

Wiring diagram:

Use the RS422 to RS232 PLC programming cable (show as follows)

MITSUBISHI AnS CPU



Driver Version:

Version	Date	Description of Changes
V1.00	Oct/20/2009	