

# mitsubishi A2US

MITSUBISHI A2US

<http://www.mitsubishi-automation.com/>

## HMI Setting:

Parameters	Recommend	Option	Notes
PLC type	MITSUBISHI A2US		
Com port	RS232		
Baud rate	9600		
Parity bit	Odd		
Data Bits	8		
Stop Bits	1		
HMI Station No.	0		
PLC Station No.	0		

## PLC Setting:

Communication mode	<b>9600, Odd, 8, 1</b>
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## Device address:

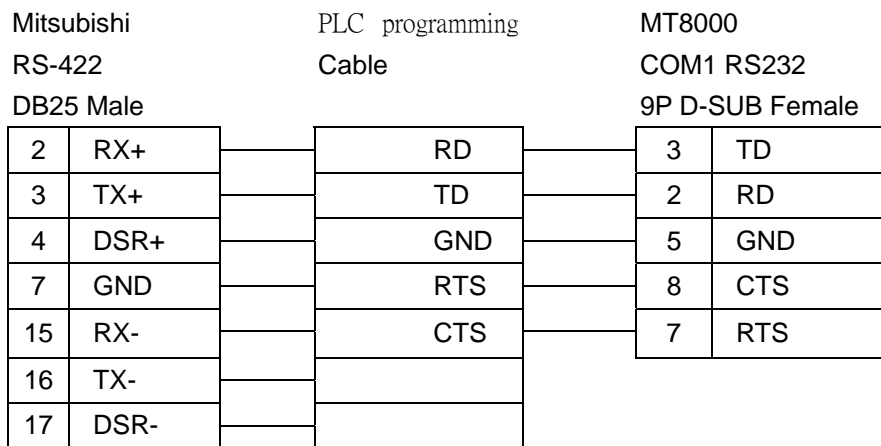
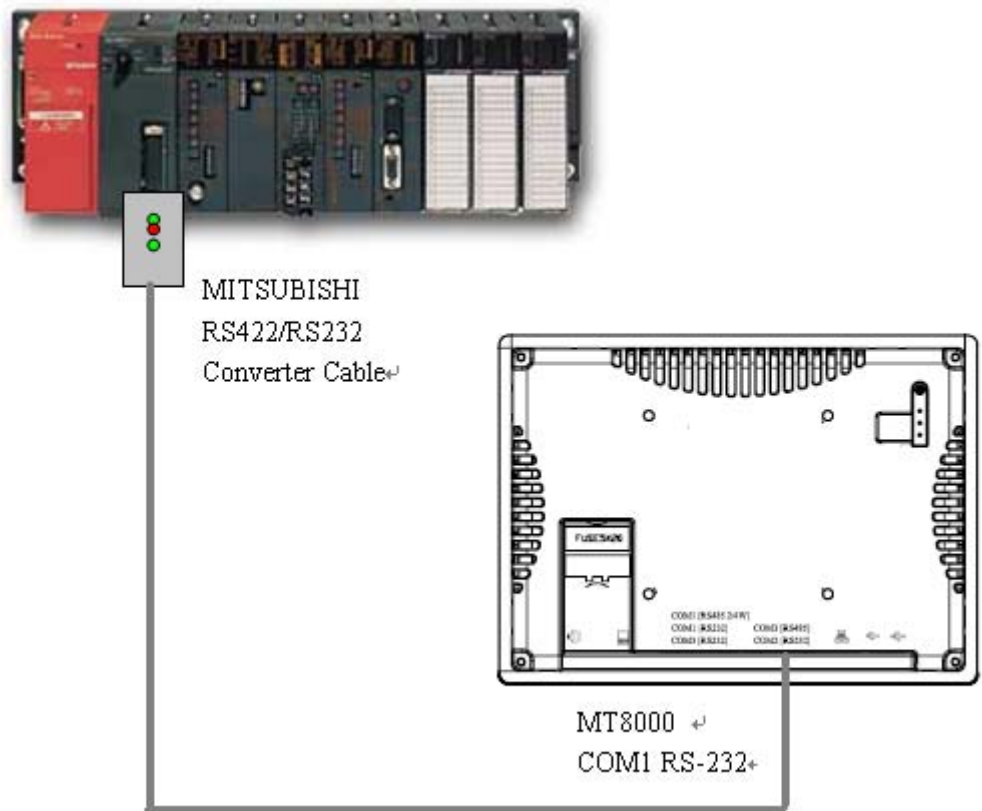
Bit/Word	Device Type	Format	Range	Memo
B	X	hhhh	0-270f	Input Relay
B	Y	hhhh	0-270f	Output Relay
B	M	dddd	0-9999	Auxiliary Relay
W	TV	ddd	0-255	Timer Memory
W	CV	ddd	0-255	Counter Memory
W	D	dddd	0~9999	Data Register

d: Decimal h: Hexadecimal

## Wiring diagram:

Use the RS422 to RS232 PLC programming cable (show as follows)

# MITSUBISHI AnS CPU



## Driver Version:

Version	Date	Description of Changes
V1.00	Mar/20/2009	