

Memory Link Server (Convert Mode)

Connect external device.

HMI Setting:

Parameters	Recommend	Option	Notes
PLC type	Memory Link Server (Convert Mode)		
Com port	RS232		
Baud rate	9600	1200~115200	
Parity bit	None	Even, Odd, None	
Data Bits	8	8	
Stop Bits	1	1	
HMI Station No.	0		
PLC Station No.	0		

Online Simulator	YES	Extend address mode	NO
Broadcast command	NO		

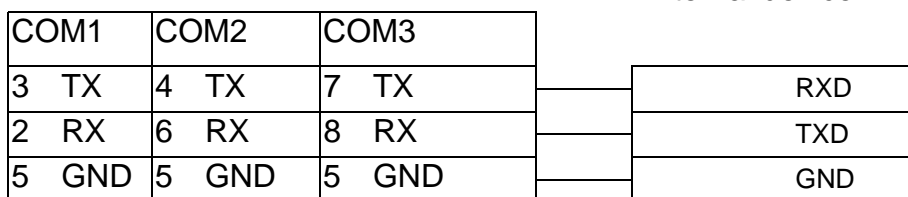
Device address:

Bit/Word	Device Type	Format	Range	Memo
B	LW_bit	dddd(dd)	dddd:0~8191 (dd): 0~15	Mapping to LS bit address
W	LW	dddd	dddd:0~8191	Mapping to LS

Wiring diagram:

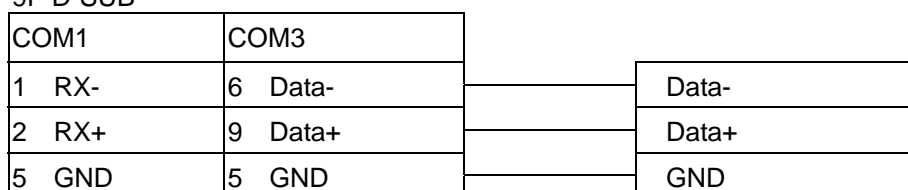
RS-232:

MT8000 RS232
9P D-SUB



RS-485:

MT8000 PLC[485]
9P D-SUB



Memory Link Command:

Read command

Read LS 10, 1word

Device send: 1B 52 30 30 30 41 30 30 30 31 0D

HMI response: 1B 41 30 30 30 30 0D

Device send

1B	52	00 00 00 0A	00 00 00 31	0x0D
ESC	R	Address (4 bytes)	Number of data (4 bytes)	CR

ESC R Read command

HMI response

1B	41	00 00 00 00	0D
ESC	A	Data 1 (4 bytes)	CR

Write command

Write LS 10, 1word

Device send: 1B 57 30 30 30 41 30 30 38 30 0D

HMI response: None

Device send

1B	57	30 30 30 41	30 30 38 30		0D
ESC	W	Address (4 bytes)	Data1 (4 bytes)	Data 2 ... (4 bytes)	CR

ESC W Write command

HMI response

In the Convert Mode, there is no response command from the HMI.