

# MITSUBISHI Q00J CPU

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### HMI Setting:

Parameters	Recommend	Option	Notes
PLC type	MITSUBISHI Q00J		
Com port	RS-232		CPU port
PLC Station No.			
Baud rate	115200		9600,19200,38400,57600,115200
Data bit	8		
Parity bit	Odd		
Stop bit	1		

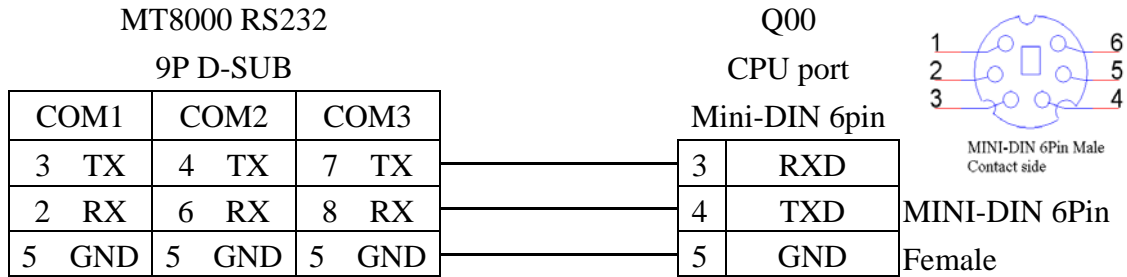
### Device address:

Bit/Word	Device Type	Format	Range	Memo
B	SM	dddd	0~1023	
B	X	hhh	0 ~ 7FF	
B	Y	hhh	0 ~ 7FF	
B	M	dddd	0 ~ 8191	
B	L	dddd	0 ~ 2047	
B	F	dddd	0 ~ 1023	
B	V	dddd	0 ~ 1023	
B	B	hhh	0 ~ 7FF	
B	SB	hhh	0 ~ 3FF	
W	SD	ddd	0~1023	
W	W	hhh	0 ~ 7FF	
W	T	dddd	0 ~ 511	
W	SW	hhh	0 ~ 3FF	
W	Z	dddd	0 ~ 9	
W	C	dddd	0 ~ 511	
W	D	dddd	0 ~ 11135	

ddd: Decimal, hhh: Hexadecimal, ooo: Octal.

## Wiring diagram:

RS-232:



MT8-Mitsubishi-Q-3M cable is able to connect MT8000 and Mitsubishi Q series directly.

[ftp://ftp.weintek.com/MT8000/eng/DataSheet/RZC000043\\_MT8\\_MITSUBISHI\\_Q\\_3M.pdf](ftp://ftp.weintek.com/MT8000/eng/DataSheet/RZC000043_MT8_MITSUBISHI_Q_3M.pdf)