MIKOM MX Series PLC

Support series: MIKOM MX series PLC
Web: http://www.mikom.com.cn/

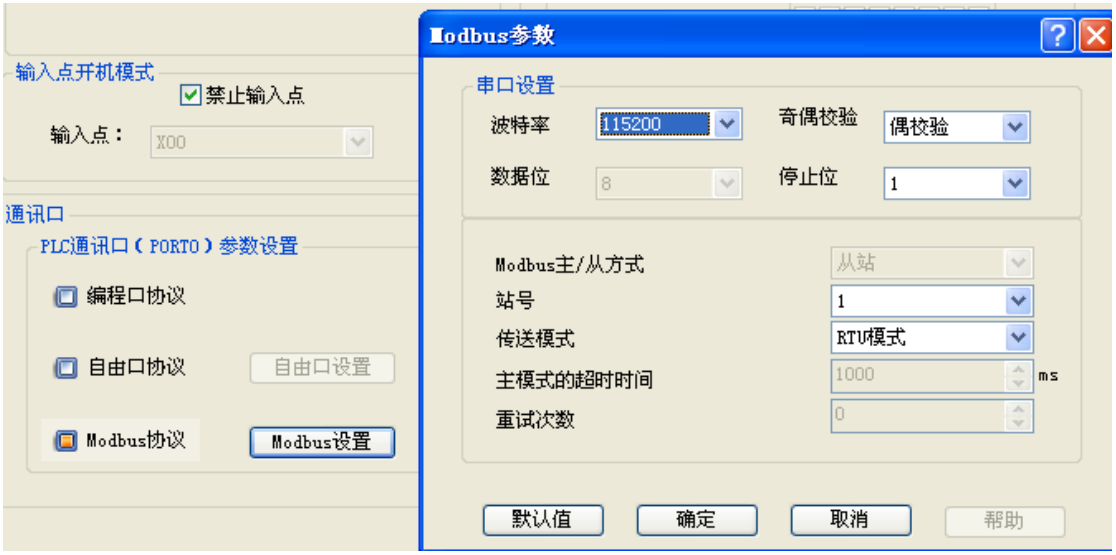
HMI Setting:

Parameters	Recommended	Options	Notes
PLC type	MIKOM MX Series PLC		
PLC I/F	RS232	RS232/485/Ethernet	
Baud rate	19200	9600~115200	
Data bits	Even	None,Even,Odd	
Parity	8	8	
Stop bits	1	1,2	
PLC sta. no.	1	0~31	

Online simulator	YES

PLC Setting:

PORT 0(RS232 Setting)



PORT 1(RS485 Setting)

Device Address:

Bit/Word	Device type	Format	Range	Memo
B	Y	DDD	0~777	Output Relay
B	X	DDD	0~777	Input Relay
B	M	DDDD	0~4095	Auxiliary Relay
B	SM	DDD	0-511	Special Auxiliary Relay
B	S	DDDD	0~1535	Step Relay
B	T	DDD	0~511	Timer Relay
B	C	DDD	0~511	Counter Relay
B	D_Bit	DDDDDdd	0~3276715	Data Register Bit
W	D	DDDDD	0~32767	Data Register
W	SD	DDD	0~511	Special Data Register
W	Z	DDD	0~255	Indexed Addressing Register
W	TV	DDD	0~511	Timer
W	CV	DDD	0~199	Counter
DW	C_32Bit	DDD	200~511	Counter
W	U0	DDD	0~199	Special Module Register
W	U1	DDD	0~199	Special Module Register
W	U2	DDD	0~199	Special Module Register
W	U3	DDD	0~199	Special Module Register
W	U4	DDD	0~199	Special Module Register
W	U5	DDD	0~199	Special Module Register
W	U6	DDD	0~199	Special Module Register
W	U7	DDD	0~199	Special Module Register

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Wiring Diagram:

The following is the view from the soldering point of a connector.

Diagram 1

RS-232

The serial port pin assignments may vary between HMI models, please click the following link for more information.

HMI		PLC
Link		RS232 8P Mini-DIN Male
Rx	⟷	3
Tx	⟷	2
GND	⟷	5

Diagram 2

Ethernet cable:

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