

LS GLOFA GM3 GM4 GM6 GM7 (Loader)

LS GLOFA series GM3, GM4, GM6, GM7 CPU port

HMI Setting:

Parameters	Recommend	Option	Notes
PLC type	LS GLOFA GM3467(LOADER)		
Com port	RS-232		
PLC Station no.			
Baud rate	38400		
Data bit	8		
Parity bit	N		
Stop bit	1		

Device address:

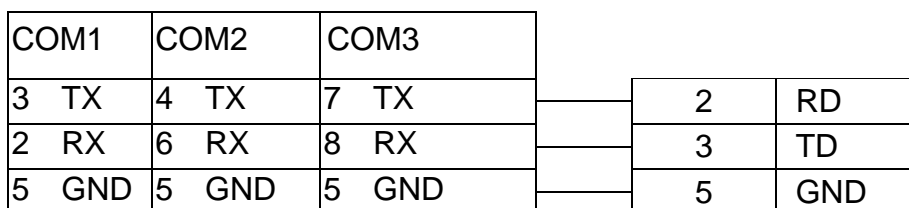
Bit/Word	Device Type	Format	Range	Memo
B	MX	dddd	0~524272	
B	IX	dd.D.dd	00000~63763	00.0.0 ~63.7.63 (dd.D.dd)
B	QX	dd.D.dd	00000~63763	00.0.0 ~63.7.63 (dd.D.dd)
W	MW	dddd	0~32767	
W	MD	dddd	0~16383	

Wiring diagram:

RS-232:

MT8000 RS232
9P D-SUB Female

LS GLOFA series
RS-232
9P D-SUB Female



Driver Version:

Version	Date	Description of Changes
V1.20	Feb/11/2010	Modify the addressing