

Justfi controller

Justfi weighing instruments, Industrial Batching Controller supports XK31CB4, XK31CB6.

<http://www.justfi.com>

HMI Setting:

Parameters	Recommend	Option	Notes
PLC type	Justfi controller		
Com port	RS232		
Baud rate	9600	9600, 19200	
Parity bit	Even	Even, Odd, None	
Data Bits	7	7 or 8	
Stop Bits	1	1 or 2	
HMI Station No.	0		
PLC Station No.	1		

PLC Setting:

Communication mode	
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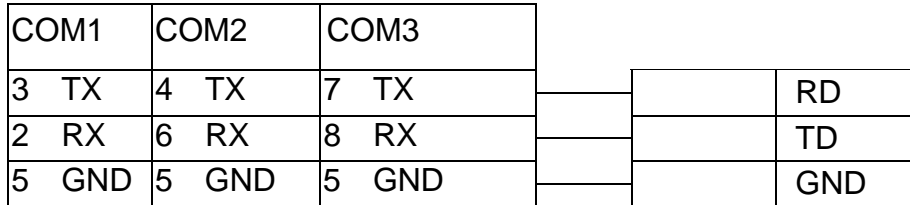
Device address:

Bit/Word	Device Type	Format	Range	Memo
W	Func	dd	dd:0~99	(Read/Write)
DW	Func_DW	dd	dd:0~99	(Read/Write)
W	RW	hhh	hhh:0	Read Weight (Read only)
W	RF	hhh	hhh:0	Read result (Read only)
W	RT	hhh	hhh:0	Read total (Read only)
W	RG	hhh	hhh:0	Read prescription group
W	RC	hhh	hhh:0	Circle
W	RB	hhh	hhh:0	Read Status (Read only)
W	MZ	hhh	hhh:0	Zero (Write only)
W	MT	hhh	hhh:0	Tare (Write only)
W	CT	hhh	hhh:0	Clear tare (Write only)
W	DT	hhh	hhh:0	Clear total (Write only)
W	BB	hhh	hhh:0	Start (Write only)
W	HB	hhh	hhh:0	Stop (Write only)
W	BD	hhh	hhh:0	Discharge (Write only)
W	WP1t ⋮ RP6F	hhh	hhh:0	Read/Write prescription

Wiring diagram:

MT8000 RS232
9P D-SUB Female

CB4(RS232)



Driver Version:

Version	Date	Description of Changes
V1.00	Nov/04/2009	