

Intelligent Servo

Intelligent Servo supports IDM640, IDM240.

<http://www.techsoftmotion.com>

HMI Setting:

Parameters	Recommend	Option	Notes
PLC type	Intelligent Servo		
Com port	RS232		
Baud rate	9600	9600~115200	
Parity bit	None	Even, Odd, None	
Data Bits	8	7 or 8	
Stop Bits	1	1 or 2	
HMI Station No.	0		
PLC Station No.	1		

PLC Setting:

Communication mode	
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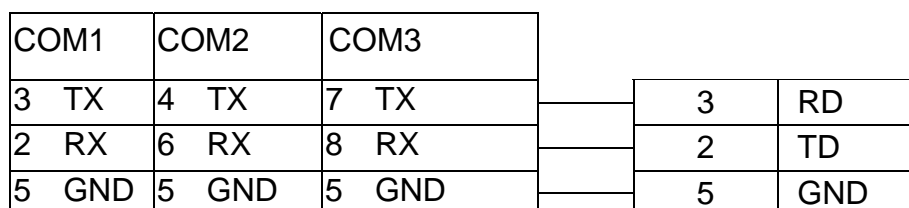
Device address:

Bit/Word	Device Type	Format	Range	Memo
W	Register_32bit	hhh	0~9999	32bit signed
DW	Register_H	hhh	0~9999	32bit Hex
W	UDP	hhh	hhh:0	Send UDP command
W	STOP	hhh	hhh:0	Send STOP command

Wiring diagram:

MT8000 RS232
9P D-SUB Female

Servo(RS232)



Driver Version:

Version	Date	Description of Changes
1.00	Nov/06/2009	