

HAN YOUNG

Temperature Controller

<http://hynux.com/kor/>

HMI Setting:

Parameters	Recommend	Option	Notes
PLC type	Heng Young Seires		
Com port	RS485 4W		Must match the PLC's port setting.
Baud rate	9600		Must match the PLC's port setting.
Parity bit	None	Even, Odd, None	Must match the PLC's port setting.
Data Bits	8	7 or 8	Must match the PLC's port setting.
Stop Bits	1	1 or 2	Must match the PLC's port setting.
PLC Station No.	1	0-255	Must match the PLC's port setting.

Device address:

Bit/Word	Device Type	Format	Range	Memo
B	I	ddd	1-699	
W	D	ddd	1-699	

Wiring diagram:

