

Heng Yuan Sensor

EU series, EU5 series, EU10 series.

<http://www.hysensor.com.cn>

HMI Setting:

Parameters	Recommend	Option	Notes
PLC type	Heng Yuan Sensor		
Com port	RS485 2W		
Baud rate	9600		
Parity bit	Even		
Data Bits	8		
Stop Bits	1		
HMI Station No.	0		
PLC Station No.	2	1-31	

Online Simulator	YES	
Extend address mode	YES	

PLC Setting:

Communication mode	
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Device address:

Bit/Word	Device Type	Format	Range	Memo
W	Parameter	ddd	ddd:0~1000	

Wiring diagram:

EU05 series

MT8000 PLC[485]
9P D-SUB

COM1	COM3
1 RX-	6 Data-
2 RX+	9 Data+
5 GND	5 GND

RS485 port

7 RX- (Yellow)
5 RX+ (Green)
4 GND (Black)

