

Cimon CM1-CP4A

Cimon CM1 series, CP4A module

<http://www.kdtsys.com>

HMI Setting:

Parameters	Recommend	Option	Notes
PLC type	Cimon CM1-CP4A/ECO1A		
Com port	RS232		
PLC station No.	1		
Baud rate	38400		
Data bit	8		
Parity bit	None		
Stop bit	1		

PLC Setting:

Bit/Word	Device type	Format	Range	Memo
B	X	dd(h)	0 ~ 23F	0-1F read only
B	Y	dd(h)	0 ~ 23F	
B	M	ddd(h)	0 ~ 511F	
B	K	ddd(h)	0 ~ 127F	
B	T	dddd	0 ~ 1023	
B	C	dddd	0 ~ 1023	
B	L	ddd(h)	0 ~ 127F	
B	F	ddd(h)	0 ~ 127F	Read only
W	D	dddd	0 ~ 4999	
W	S	dd	0 ~ 99	Max. range: 99
W	TS	dddd	0 ~ 1023	
W	TC	dddd	0 ~ 1023	
W	CC	dddd	0 ~ 1023	
W	CS	dddd	0 ~ 1023	

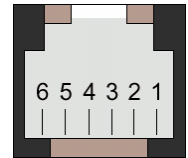
Wiring diagram:

EasyView MT8000 HMI

9P D-SUB

COM1 [RS232]	COM2 [RS232]	COM3 [RS232]
3 TX	4 TX	7 TX
2 RX	6 RX	8 RX
5 GND	5 GND	5 GND

CM1-CP4A
6P RJ-11 Female



6P RJ-11 Female

3 RXD
2 TXD
5 GND

