

# Baumuller Servo

<http://www.baumuller.com/>

## HMI Setting:

Parameters	Recommend	Option	Notes
PLC type	Baumuller		
Com port	RS485 4W COM1		
Baud rate	19200	9600, 19200	
Parity bit	Even	Even, Odd, None	
Data Bits	8	7 or 8	
Stop Bits	1	1 or 2	
HMI Station No.	0		
PLC Station No.	0	Defaults	

## Baumuller Servo Setting:

Communication mode	<b>RK 512 Protocol , 19200 , 8 , 1 , EVEN</b>
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## Device address:

Bit/Word	Device Type	Format	Range	Device Range
Bit	DB0_bit	ddd(h)	ddd:0~255 (h): 0~f	DB0_bit~DB29_bit
Word	DB0	ddd	ddd:0~255	DB0~DB29

## Wiring diagram:

RS-485 4W:

**MT8000 HMI COM1**  
**RS485 4W** 9P D-SUB  
 Female

Baumuller servo  
 RS-422 9P D-SUB  
 Female

